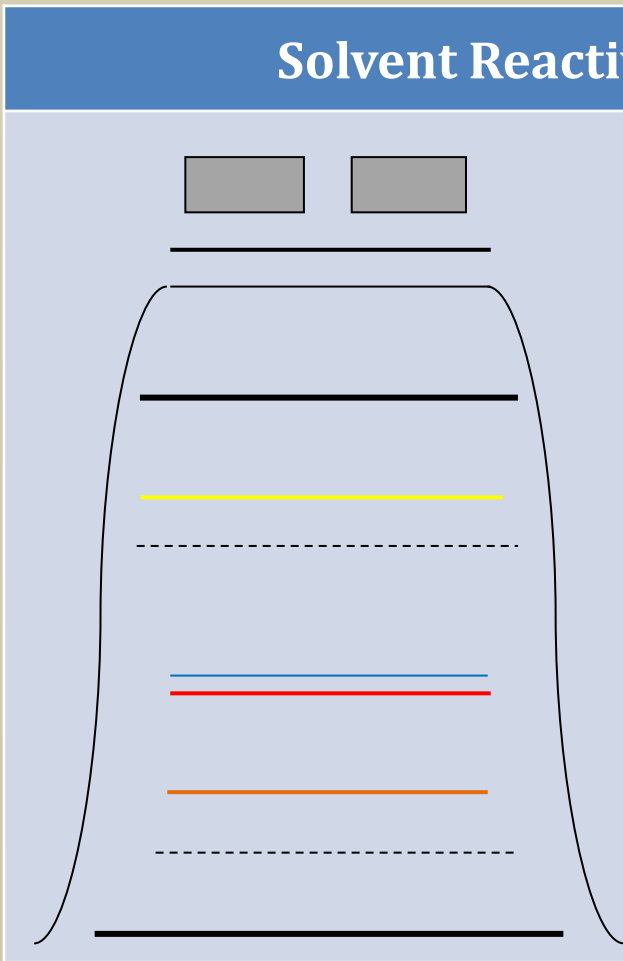
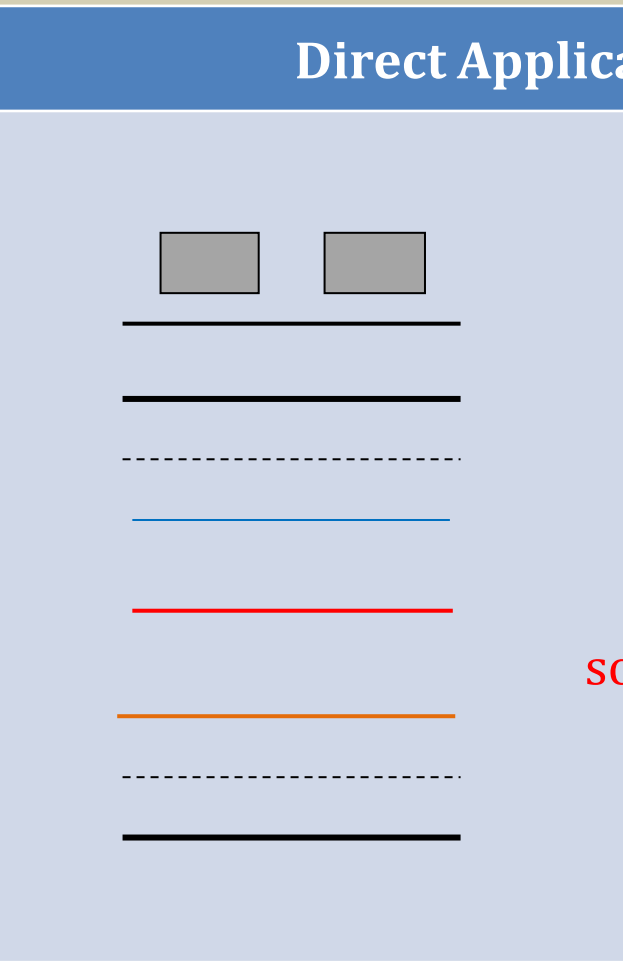


# A Comparative Study of the Direct Application versus Solvent Reactivation of Klucel G

## Introduction


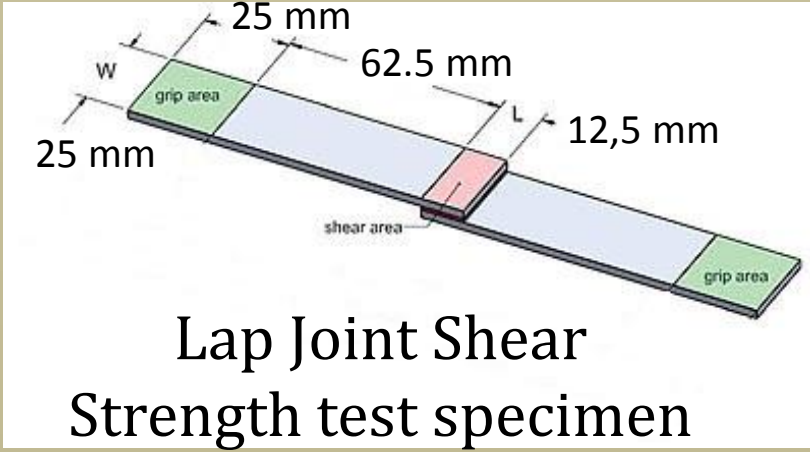
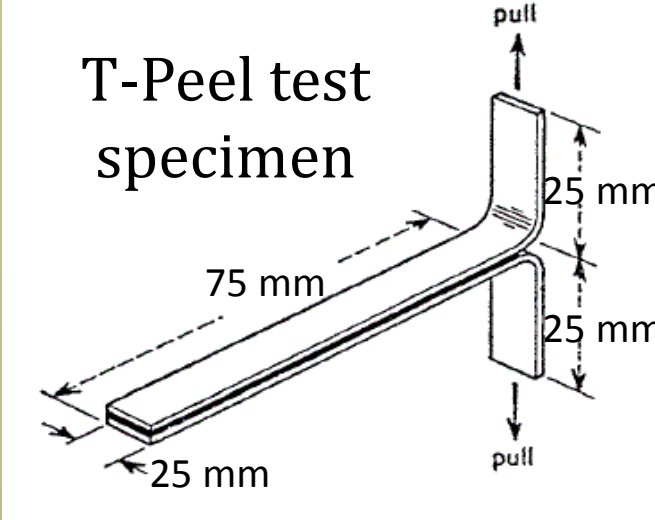
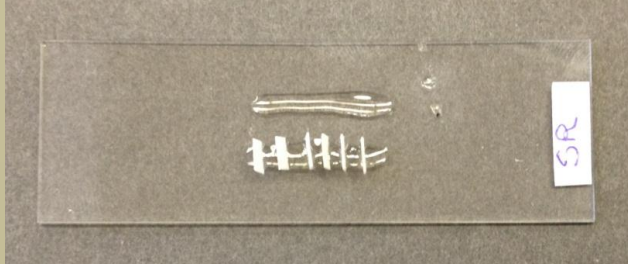
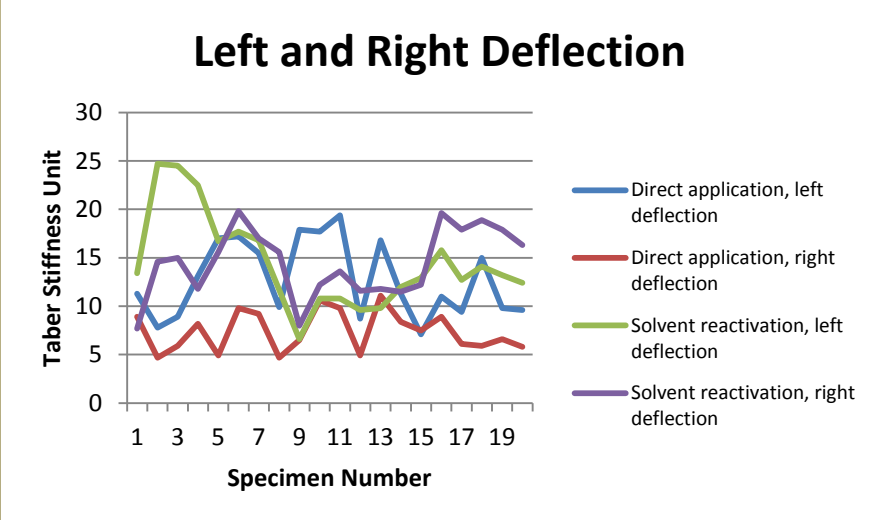
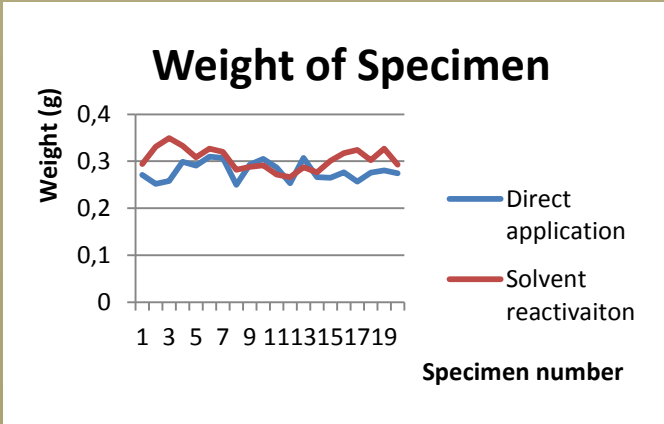
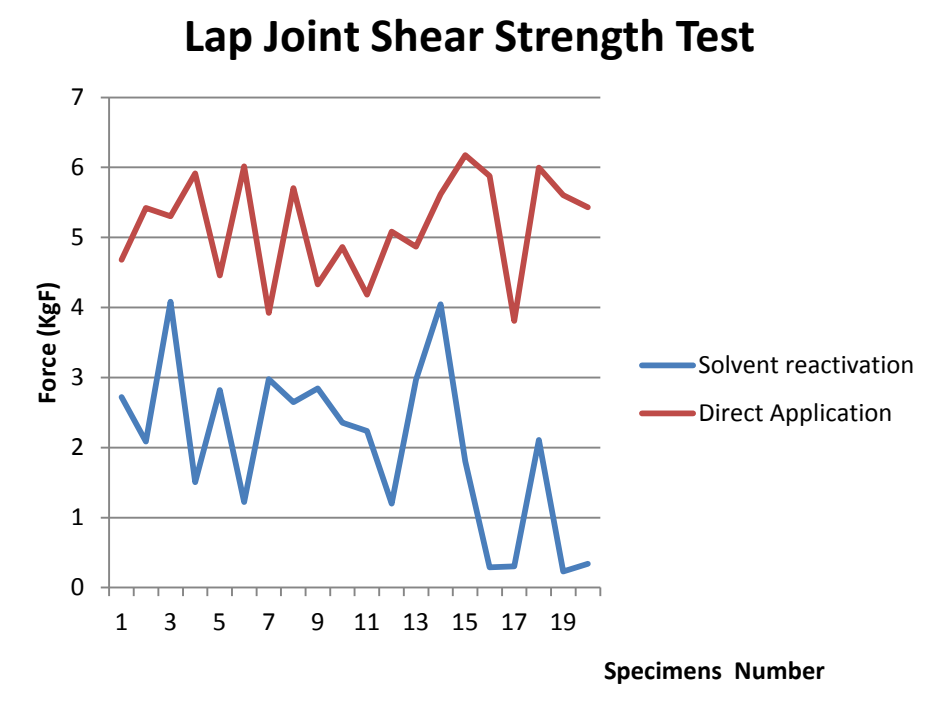
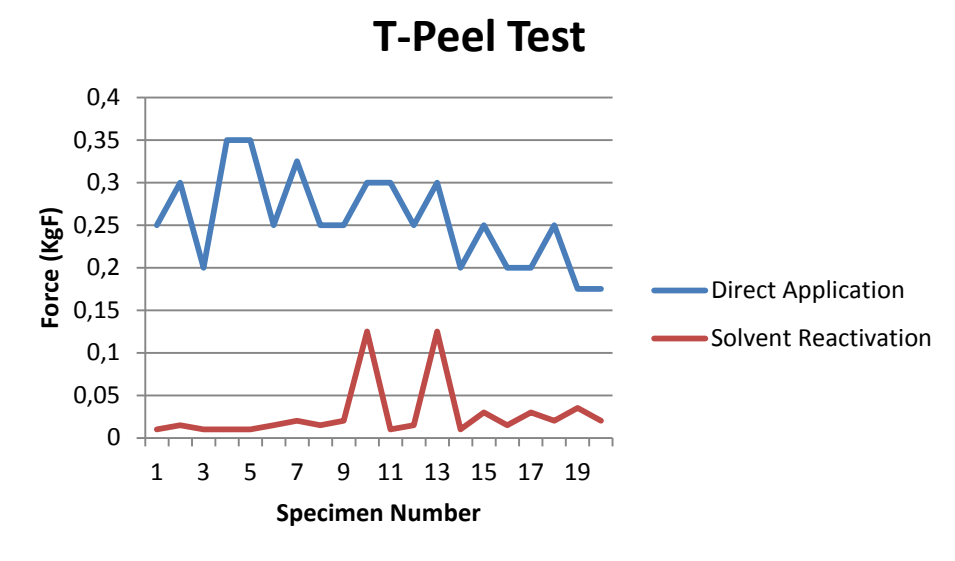
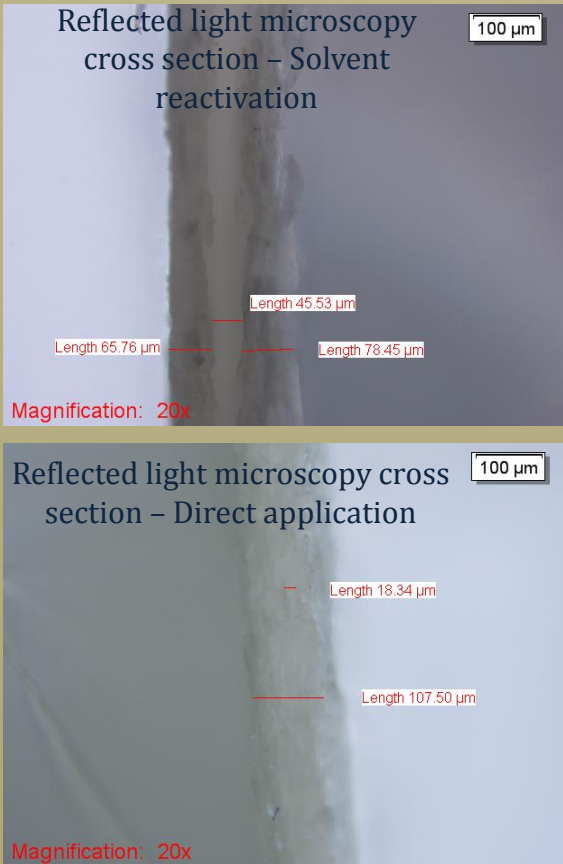
### Abstract

Since it was first introduced to the conservation field, hydroxypropyl cellulose (HPC) has been of interest to conservators and conservation scientists alike. Today, the most used HPC is Klucel G, most often employed through direct application, but it is also used through solvent reactivation. The goal of this research project is to quantitatively determine the differences between these two application techniques using Klucel G. The strength of the adhesion will be tested using an Instron tensile test machine for the lap joint shear strength test and the T-peel test. The flexibility of the adhesion will be tested using a Taber-type tester to determine if one method of application forms a more flexible bond. Finally, the diffusion of the adhesive into the substrate will be tested using reflected light microscopy to speculate on the reversibility of the treatment. This research will be useful when making treatment decision.

Solvent Reactivation	Direct Application
	
Weight Glass Mylar Blotter soaked with ethanol Gortex Hollytex Lining paper with dried Klucel G Object Hollytex Blotter	Weight Glass Blotter Hollytex Lining paper 8% Klucel G solution in ethanol Object Hollytex Blotter

### Materials and Sample preparation

- All specimens were prepared using pure Japanese kozo unbleached paper.
- The appropriate concentration of Klucel G was based on past experience, consultation with professionals and preliminary testing. A solution of 8% Klucel G in ethanol was used for every stage of testing.
- The solvent reactivated specimens were reactivated for a period of 30 minutes.
- The direct application technique refers to the application of the adhesive on the substrate and immediately placed it under weight to set, (see above).

Experiment	Flexibility	Adhesion Testing		Diffusion
		Lap Joint Shear Strength Test	T-Peel Test	
Experiment	 <p>7 cm X 4 cm specimens were set in the Taber tester and deflection at 15° to the right and the left using the 10-100 range. After, the specimens weight was measured using an analytical balance.</p> <p>Taber tester loaned by Dupont.</p>	 <p>Lap Joint Shear Strength test specimen</p> <p>Original image from : ADMET. 2010. How To Perform an Adhesive Lap Joint Shear Strength Test – ASTM D1002</p> <p>Test specimens were set in an Instron tensile test machine and put under stress until catastrophic failure occurred.</p>	 <p>T-Peel test specimen</p> <p>Original image from: ASTM. 2008. Standard Test Method for Peel Resistance of Adhesives (T-Peel Test), D1876 – 08</p> <p>The test specimens were set in the Instron tensile test machine to determine the average force necessary to separate the supports.</p>	 <p>Cross sections were done by cutting 3 mm X 3 mm squares from larger specimens. These were then adhered to a slide using Cargille liquid and observed using reflected light microscopy.</p>
	 <p>Left and Right Deflection</p> <p>○The direct application specimens showed more flexibility than the solvent reactivated specimens.</p>  <p>Weight of Specimen</p> <p>○The average weight of the solvent reactivated specimens was superior to the weight of the direct application specimens.</p>	 <p>Lap Joint Shear Strength Test</p> <p>○The force necessary to obtain a critical failure in the direct application specimens was consistently greater than the force used for the solvent reactivated specimens.</p> <p>○The direct application specimens all failed in the paper support as compared to the solvent reactivated specimens that mostly failed at the joint.</p>	 <p>T-Peel Test</p> <p>○The force necessary to separate the specimens was constantly higher for the direct application method.</p> <p>○In the direct application specimens, the separation occurred in the paper support and not at the joint, as was the case for the solvent reactivated specimens.</p>	 <p>Reflected light microscopy cross section – Solvent reactivation</p> <p>Reflected light microscopy cross section – Direct application</p> <p>The solvent reactivation cross-section displays a clear layer of adhesive whereas the direct application specimens shows multiple pockets of adhesive contained in the paper at different depths of both paper layers.</p>

## Conclusion

The direct application technique gives, for the parameters tested, a much stronger adhesion. This can be related to the greater diffusion of the adhesive in the paper support. The bond created is so strong, it can withstand a force capable of causing critical failure in an unaged pure kozo Japanese paper. Finally, it is possible to observe a variation in flexibility between the two methods of adhesion. This can be correlated to the variation in the weight of the sample due to the loss of adhesive in the direct application method once it sets under weights. To obtain a better adhesion using solvent reactivation in paper conservation, it would be interesting to investigate other reactivation techniques, vary the time of reactivation and try different solvents.